



A U S T R A L I A

PRODUCT SELECTION GUIDE



Built for comfort, made for work.



Ankle Boots



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Ankle Boots



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Ankle Boots



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Built for comfort, made for work.

High-Leg Boots



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Ladies Boots



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A Brand You Can Trust

When Steel Blue was first established in 1995, we aimed to be the best, rather than just the biggest. Now we're both!

Thanks to a series of clever innovations, such as our Trisole® Comfort Technology and Ortho Rebound® Footbed, we've become Australia's leading supplier of work boots, offering premium safety, durability and our unmatched 100% Comfort Guarantee.

We have a commitment to being socially conscious and seek out partnerships with organisations and initiatives that are important to our wide community of boot wearers.

Our fundraising range of work boots include the Pink or Purple Southern Cross® Ladies, and the Purple Argyle® Ladies boot. **\$10 from every pair sold goes to Breast Cancer Care WA.**

\$10 from every pair of our blue boots sold, goes to Beyond Blue, who provide information and support for people affected by anxiety, depression and suicide.



A Company of Firsts

We're known for our innovative thinking, and are proud to deliver the most comfortable, most durable work boots.

Steel Blue was the first Australian safety boot manufacturer to:

- Develop our Trisole® Comfort Technology, a multi-layer sole with extremely effective cushioning and shock absorption.
- Use PORON® in our Trisole® Comfort Technology, which is now the benchmark for safety boots.
- Earn European Safety Footwear Certification CE EN ISO 20345 and USA Safety Footwear Certification ASTM F2413.
- Offer a 30-Day 100% Comfort Guarantee on all Steel Blue boots.
- Dedicate a range of boots to raise money for charities – our pink & purple boots for Breast Cancer Care WA and our blue boots for Beyond Blue.
- Become endorsed by the Australian Physiotherapy Association (APA).
- Utilise a Composite Toe Cap, which is airport-friendly and more lightweight than standard safety toe caps.
- Work with a leading manufacturer to design industrial grade zips for our zip-sided boots, for tradies who go in and out of houses all day.
- Use anti-chaff lining.

Our experience and dedication means we've improved industry standards for work boots.

Our Innovative Approach

We understand that your work boots are more than just footwear.

They're protection. They're stability for slippery or uneven surfaces. They're a tool for guiding objects into place and extra leverage for lifting heavier things.

That's why we have a whole team dedicated to researching and developing new technology, so you're even safer and more comfortable, with work boots that go the distance.

As leaders in safety boots, our team of innovators continuously strive to improve and add to our range.



To view our Boot Technology video suite, visit www.steelblue.com

Built for comfort, made for work.

30-Day 100% Comfort Guarantee



We stand behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

We were the first safety footwear manufacturer in the world that offered such a rock solid promise. That's how confident we are that Steel Blue has the right work boots for you.



Premium Leather

All Steel Blue boots are made from high quality leather, sourced from environmentally responsible tanneries.

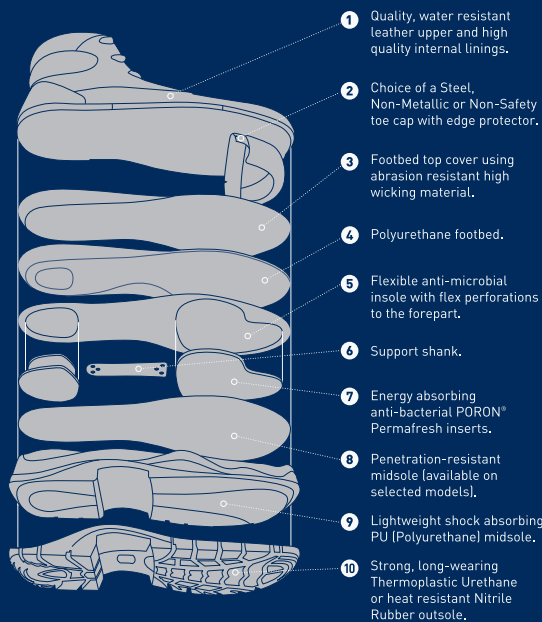


Trisole® Comfort Technology

Cushion your feet, knees, hips and lower back from day-to-day fatigue with Steel Blue's unique soling system.

This provides a vital foundation that supports your whole body. Strategically placed pads made of high-tech PORON® are placed in the sole and under your foot's peak stress areas. This multi-density soling has been proven as much more effective in cushioning and absorbing shock than a standard footbed.

When you wear your Steel Blue boots, you know you've got the best available foot technology that's backed by our 100% Comfort Guarantee.



Built for comfort, made for work.



Steel Toe Cap

Made from hardened steel for premium toe protection.

Featuring a hardened steel toe cap that's designed to meet Australian Safety Standard 2210.3, this technology offers premium protection for your toes.

Our steel cap boots are capable of resisting a drop force of 200J, 15kN of rolling objects, nail gun puncture and power saw cut.

Steel cap boots are mandatory on many worksites, so they're our most popular choice. We test against corrosion, impact compression and internal dimensions to ensure the toe cap covers the necessary area.



Composite Toe Cap

Non-metallic, electrically non-conductive and lightweight, without compromising on safety.

A major feature of our airport-friendly range of safety boots, this pioneering toe cap technology is electrically non-conductive. Composite toe caps rebound after vertical or roll compression, can be x-rayed, won't rust and also insulate against heat and cold.

Our composite toe cap safety boots are great for FIFO workers because you can easily move through security environments without any hassle. As with our steel cap boots, our composite cap boots meet Australian Safety Standard 2210.3 to prevent injuries from falling objects at a drop force of 200J, and are best suited to sites where there's a risk of toe damage from falling or rolling objects.



TPU Outsole

Our Thermoplastic Urethane (TPU) outsole is the all-rounder, suiting most work environments.

The main difference from the Nitrile outsole is that the TPU outsole is more lightweight and is heat resistant to 130°C.

Most of our work boots come standard with a TPU outsole. It's very durable, providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. The TPU outsole also provides slip resistance for uneven and slippery surfaces.

If you don't need extreme heat protection, this is the lightweight outsole you need for your work boots.



Nitrile Outsole

With heat resistance to 300°C, our Nitrile outsole is great for working in very hot conditions.

The Nitrile outsole is made from a type of higher heat resistant rubber and forms the outer layer of your work boots. At these high temperatures, there's a 60-second threshold before it reaches melting point.

With superior resistance to abrasion and excellent tear strength, the slip resistant capabilities of Steel Blue's Nitrile outsole actually improves with wear. It's also highly resistant to oil, mild acids and alkali.

As if that wasn't enough, the Nitrile outsole helps reduce the build-up of excess static electricity and is chemical resistant.



Anti-Static

For highly static environments.

Most Steel Blue boots are anti-static, meaning they dissipate the amount of static electricity build-up on your body. In fact, they actually conduct the static electricity through the soles and into the ground.

This offers a level of protection against ignition hazards such as flammable materials and gases.

If you work with flammable materials, ignitable gases, sensitive electronic equipment or in an environment that creates static electricity build-up (where you get 'zapped' from touching doors and machinery), you'll benefit from these Steel Blue boots.



Water Resistant

Extending the life of your boots.

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

If you work on a site with light exposure to water and wet environments, our water resistant work boots are for you.



Electrical Hazard

Added electric shock protection.

Our non-conductive footwear is designed as a supplemental form of protection to the wearer from hazardous step potential (the difference in electrical potential between the feet) while standing on the ground. These Steel Blue boots are clearly marked and have a distinct yellow colour plug in the rubber sole. This footwear is not suitable where anti-static properties are needed.

Note: Electrical Hazard footwear is to be used in conjunction with primary protective equipment in areas and environments where there is a need to reduce the risk of electric shock due to accidental contact with live electric wires. EH safety shoes should not be used as the primary source of protection in an electrical hazard environment. A variety of methods such as maintaining appropriate distances, use of isolation methods, use of grounding methods for step voltage control, etc. should be considered to provide protection.



Waterproof

Extending the life of your boots.

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather (excluding Underground Mining Boots) we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

The highest possible manufacturing standards are applied during the stitching process.

To make the stitching waterproof, it's covered internally with a seam-sealing tape that prevents water from getting in through the stitch holes.

Steel Blue's waterproof work boots are the best choice for wet, muddy environments such as underground mining.

Built for comfort, made for work.

Superior Impact Protection

Our Met-Guard, or Metatarsal Guard, is **BUILT INTO THE BOOT** and specially designed to protect the metatarsal area of the foot that extends from the toes.

The built in Met-Guard provides superior impact protection and reduces the risk of injury from impact to this part of the foot – without compromising on our complete level of 100% Comfort every day.

This is a popular choice for mining workers, factory hands and drillers, who sometimes need the extra protection the Met-Guard affords.



DO YOU NEED EXTRA PROTECTION?

Look for the Met-Guard icon in the product descriptions.



Total Flexibility

The internal Met-Guard has been designed to retain full comfort and flexibility with every step.



Met-Guard

Prevents injury from falling objects at a drop force of 100 joules.



Shock Absorption

Upon impact, the Met-Guard provides a protective barrier to reduce and absorb impact, whilst supporting the natural movement of the foot.



Boot Technology

As a leader in safety boots, we strive to stay at the forefront of innovative technology to give you premium comfort, durability and safety.

Because good work boots mean being able to get the job done.



Built for comfort, made for work.

Outsole



TPU

Our standard durable outsole with heat resistance to 130°C.



Nitrile

Superior resistance to abrasion and heat resistance to 300°C.

Conductivity



Anti-Static

Prevents the build-up of static electricity within your body by dissipating it through the sole.



Electrical Hazard

Non-conductive, offering secondary protection for accidental contact with live electrical currents.

Resistance



Water Resistant

A special tanning process means all Steel Blue boots are water resistant.



Waterproof

Includes a special membrane that prevents water getting into your work boots.



Penetration Resistant

An extra tough steel or composite midsole prevents sharp objects getting through to your foot.



Chemical Resistant

Boots that are resistant against caustic soda and sulphuric acid, and stitched with strong Kevlar® threads.



Metatarsal Guard

Steel Blue's Met-Guard offers composite plated protection for your foot's metatarsal area.

Toe Cap



Steel Toe Cap

Made from hardened steel for premium toe protection.



Composite Toe Cap

Non-metallic, electrically non-conductive and lightweight.



Non-Safety

When toe protection isn't required, our non-safety boots are a lightweight alternative.



Bump Cap

A hardy, polyurethane cap that's directly moulded as part of the midsole.



Scuff Cap

An abrasion resistant, streamlined toe cover that protects more of the boot.



Scuff Guard

Additional protection for the toe area.

Style



Lace Up

A classic fastening for snug, well-fitting work boots.



Pull On

Convenient, easy access work boots with an elastic side.



Zip-Sided

Lace-up for comfort, then use the side zips for quick access.



Spin-FX

A high-tech fastening system made from aircraft-grade steel.

Material



Leather

All Steel Blue boots are made from high quality, long-lasting leather, sourced from environmentally responsible tanneries.

Safety Standards

Our safety boots comply with:

- Australian Safety Footwear Standard **2210.3**.
- European Safety Footwear Certification **EN ISO 20345**.
- American Safety Footwear Certification **ASTM F2413**.

Steel Blue's non-safety work boots also comply with Australian Safety Footwear Standard 2210.5, European Safety Footwear Certification EN ISO 20347, and American Safety Footwear Certification ASTM F2892.



Endorsed by the APA

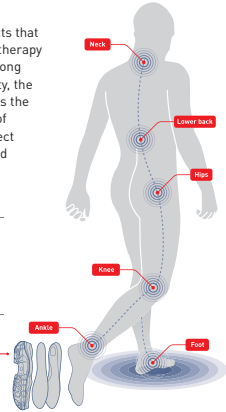
Steel Blue is also the first (and only) Aussie safety boot manufacturer that's been endorsed by the Australian Physiotherapy Association (APA).

The APA only supports products that offer clear benefits for physiotherapy patients. With Steel Blue's strong focus on comfort and durability, the APA's endorsement recognises the technological advancements of our work boots that help protect the wearer from stress-related injuries to the ankles, knees, hips and spine.

Endorsed by:



Trisole® Comfort Technology



Built for comfort, made for work.

Extra Features

Many Steel Blue boots have extra safety features. Refer to our quick guide below to find the right boot for your safety needs.

+ Airport-Friendly				+ Penetration Resistant			
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+ Chemical Resistant				+ Waterproof			
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Mackay	382835	High-Leg	Page 35				
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Argyle® 312102

The Argyle® is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle® has anti-static properties and is available in premium water resistant full-grain (black and whiskey) and nubuck (wheat) leather.



Colours

Black Wheat Whiskey

Sizes

3 - 14 | Full Sizes

5.5 - 13.5 | Half Sizes

312102

Anti-Static

Water Resistant

Steel Toe Cap

TPU Outsole

Lace Up

Leather

STANDARD ARGYLE® FEATURES

Built for comfort, made for work.

322102

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

Sizes 15 - 16 Available in Nitrile

332102

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

342102

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

382102

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

310102

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

NON-SAFETY



Argyle Zip® 312152

One of our most popular styles, the Argyle® Zip features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Argyle® Zip is a popular choice for Tilers, Doc Workers, Plumbers, Warehouse Staff and Couriers. This derby style 150mm work boot includes anti-static properties with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle® Zip is available in premium water resistant full-grain (black) and nubuck (wheat and sand) leather.



Colours	Sizes
	3 - 14 Full Sizes
Black Wheat Sand	6.5 - 12.5 Half Sizes

312152

Anti-Static Water Resistant Steel Toe Cap TPU Outsole Zip Sided Lace Up Leather

322152

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

Sizes 15 - 16 Available in Nitrile

332152

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

Built for comfort, made for work.

342152

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

382152

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

382852

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

317532

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES

310152 NON-SAFETY

✓ STANDARD FEATURES

+ ADDITIONAL FEATURES



Argyle® Zip Scuff 312652

The Argyle® Zip Scuff features an industrial grade side zip and a scuff cap to increase the longevity of your work boots.

Including laces to ensure a secure and comfortable fit, the Argyle® Zip Scuff is a popular choice for Carpenters and those in the Construction and Mining industries.



This derby style 150mm work boot includes anti-static properties with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle® Zip Scuff is available in premium water resistant full-grain (black) and nubuck (wheat and sand) leather.

Colours

Black

Wheat

Sand

Sizes

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

312652

Anti-Static

Water Resistant

Steel Toe Cap

Scuff Cap

TPU Outsole

Zip Sided

Lace Up

Leather

STANDARD ARGYLE® ZIP SCUFF FEATURES

Built for comfort, made for work.

Argyle® Met 312802

The Argyle® Met is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, featuring a Metatarsal Guard offering impact protection to the metatarsal bones found higher up in the foot.

A popular, 100% comfortable choice for Scaffolders, Factory Hands and Drillers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle® Met has anti-static properties and is available in premium water resistant full-grain leather.



Colours

Black

Sizes

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

312802

Anti-Static

Water Resistant

Steel Toe Cap

TPU Outsole

Metatarsal Guard

Lace Up

Leather

STANDARD FEATURES

342802

STANDARD FEATURES

ADDITIONAL FEATURES

Nitrile Outsole

Bump Cap

382802

STANDARD FEATURES

ADDITIONAL FEATURES

Nitrile Outsole

Bump Cap

Penetration Resistant

Steel Blue | Product Selection Guide



Southern Cross[®] Zip Scuff 312661

One of our most popular styles, the Southern Cross[®] Zip Scuff features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Southern Cross[®] Zip Scuff is a popular choice for Construction, Warehouse, Fabricators and Indoor Trades.


This work boot includes anti-static properties with a TPU outsole heat resistant to 130°C, a 200 joule safety steel toe cap and a new look scuff cap for long lasting boot protection.


The Southern Cross[®] Zip Scuff is available in premium water resistant full-grain (black) and nubuck (wheat and sand) leather.





Colours	Sizes
  	4 - 14 Full Sizes
Black Wheat Sand	6.5 - 12.5 Half Sizes

312661


Anti-Static



Water Resistant



Steel Toe Cap


Scuff Cap


TPU Outsole


Zip Sided


Lace Up


Leather

STANDARD SOUTHERN CROSS[®] ZIP SCUFF FEATURES

Built for comfort, made for work.

Southern Cross[®] Zip 312361



- 150mm men's lace-up ankle boot with low-cut scalloped collar and an industrial grade zipper.
- Heat resistant TPU outsole to 130°C.
- 200J safety steel toe cap.
- Popular choice for Construction, Warehouse, Fabricators and Indoor Trades.

Colours	Sizes		
	4 - 14 Full Sizes		
Blue	6.5 - 12.5 Half Sizes		
			
Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole
			
Zip Sided	Lace Up	Leather	

Southern Cross[®] Scuff 312660



- 150mm men's lace-up ankle boot with low-cut scalloped collar.
- Heat resistant TPU outsole to 130°C.
- 200J safety steel toe cap.
- Popular choice for Construction, Mining and Warehouse.

Colours	Sizes		
	4 - 14 Full Sizes		
Wheat	6.5 - 12.5 Half Sizes		
			
Anti-Static	Water Resistant	Steel Toe Cap	Scuff Cap
			
TPU Outsole	Lace Up	Leather	

Southern Cross[®] Scuff Spin-FX[™] 312630



- 150mm men's lace-up ankle boot with low-cut scalloped collar and an industrial grade zipper.
- Powered by the Boal(R) Closure system designed to enhance performance and comfort.
- Heat resistant TPU outsole to 130°C.
- 200J safety steel toe cap.
- Popular choice for Construction, Warehouse and Indoor Trades.

Colours	Sizes		
	4 - 14 Full Sizes		
Wheat	6.5 - 12.5 Half Sizes		
			
Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole
			
Scuff Cap	Spin FX	Leather	





Hobart 312101

The Hobart is a 145mm men's elastic-sided pull-on ankle boot.

A popular, 100% comfortable choice for Landscapers, Roof Tilers and Scaffolders with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Hobart has anti-static properties and is available in premium water resistant full-grain (black and winter brown) and nubuck (wheat and sand) leather.



Colours	Sizes
   	3 - 14 Full Sizes
Black Winter Brown Wheat Sand	6.5 - 12.5 Half Sizes

312101

322101



✓ STANDARD FEATURES

+

 ADDITIONAL FEATURES



Sizes 15 - 16
Available in
Nitrile

332101



✓ STANDARD FEATURES

+

 ADDITIONAL FEATURES



382101



✓ STANDARD FEATURES

+

 ADDITIONAL FEATURES

310101



✓ STANDARD FEATURES

+

 ADDITIONAL FEATURES



NON-SAFETY





Torquay Zip

617539

The Torquay Zip boasts innovative boot technology with a 200 joule safety composite toe cap and scuff guard for protection.

A popular choice for Airport Workers, Maritime Workers and Plant Operators. The stylish upper design features a scalloped collar for ease of movement and an industrial grade zipper for easy on/off.

The Torquay Zip has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in premium water resistant full-grain (black) and nubuck (wheat) leather.



Colours	Sizes
	3 - 14 Full Sizes 6.5 - 12.5 Half Sizes

617539	
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627539	 ✓ STANDARD FEATURES + ADDITIONAL FEATURES
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827539	 ✓ STANDARD FEATURES + ADDITIONAL FEATURES
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Built for comfort, made for work.

Torquay Spin-FX™

327530

A 150mm ankle boot crafted from water resistant leather and powered with the unique Boa® Closure System.

Made up of 49 strands of stainless steel braided together, injected and wrapped with nylon, the Boa® System is incredibly tough and durable. The precise tension adjustment alleviates pressure points, offering all day comfort.

The Torquay Spin-FX™ has a Nitrile outsole heat resistant to 300°C, includes a scuff guard and heel counter to provide extra protection. The Torquay Spin-FX™ is a popular choice for Construction Workers, Transport and Warehouse staff.



Colours	Sizes
	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

327530	 Anti-Static Water Resistant Composite Toe Cap Scuff Guard Nitrile Outsole Spin FX Leather STANDARD TORQUAY SPIN-FX™ FEATURES
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Enforcer Zip

320250



- 150mm men's derby style, lace-up ankle boot with an industrial grade zipper.
- Heat resistant Nitrile outsole to 300°C.
- Non-safety toe cap.
- Popular choice for Police Officers, Emergency Officers and Security Guards.

Colours	Sizes
 Black	6 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static	 Water Resistant
 Non-Safety Toe Cap	 Nitrile Outsole
 Zip Sided	 Lace Up
 Leather	

Leader Zip

320550



- 150mm slim-fit derby style, lace-up ankle boot with an industrial grade zipper.
- Heat resistant Nitrile outsole to 300°C.
- Non-safety toe cap.
- Popular choice for Police Officers, Emergency Officers and Security Guards.

Colours	Sizes
 Black	4 - 9 Full Sizes 5.5 - 9.5 Half Sizes
 Anti-Static	 Water Resistant
 Non-Safety Toe Cap	 Nitrile Outsole
 Zip Sided	 Lace Up
 Leather	

Warragul

322309



- 150mm men's galosh style, lace-up ankle boot with padded collar.
- Heat resistant Nitrile outsole to 300°C.
- Chemical, water resistant leather and abrasion resistant TECTuff® material.
- 200J safety steel toe cap
- Popular choice for Rig Workers, Refinery Workers & Farmers.

Colours	Sizes
 Black	3 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static	 Water Resistant
 Chemical Resistant	 Steel Toe Cap
 Nitrile Outsole	 Lace Up
 Leather	



Parkes Zip Scuff

312658

The Parkes Zip Scuff is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper and scuff cap to increase the longevity of your boots.

A popular choice for Warehouse Staff, Construction and Courier Drivers, the boot also features a heat resistant TPU outsole to 130°C and a 200 joule safety steel toe cap.

The Parkes Zip Scuff is available in premium water resistant full-grain (black) and nubuck (wheat and sand) leather.



Colours

Black

Wheat

Sand

Sizes

4 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

312658

Anti-Static

Water Resistant

Steel Toe Cap

Scuff Cap

TPU Outsole

Zip Sided

Lace Up

Leather

STANDARD PARKES ZIP SCUFF FEATURES

Built for comfort, made for work.

Parkes Zip

312158

The Parkes Zip is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper so you don't have to worry about tying up laces every day.



A popular 100% comfortable choice for Warehouse Staff, Construction and Courier Drivers. The boot also features a heat resistant TPU outsole to 130°C, a 200 joule safety steel toe cap and premium water resistant nubuck leather.



Colours

Wheat

Sizes

4 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

Anti-Static

Water Resistant

Steel Toe Cap

TPU Outsole

Zip Sided

Lace Up

Leather

Parkes Zip Composite

317538

The Parkes Zip Composite is a 95mm men's hiker style safety boot with padded collar and tongue for all day comfort.

A popular choice for FIFO workers, our lightweight composite toe caps are a non-metallic alternative to steel toe caps, making them Airport Friendly. These elite toe caps can be x-rayed, won't rust and also insulate against heat and cold. The boot also features a heat resistant TPU outsole to 130°C.



Colours

Black

Wheat

Sizes

4 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

Anti-Static

Water Resistant

Composite Toe Cap

Scuff Guard

TPU Outsole

Zip Sided

Lace Up

Leather



Whyalla 312108

The Whyalla is a 95mm men’s derby style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Whyalla has anti-static properties and is available in premium water resistant full-grain (black) and nubuck (wheat) leather.



Colours	Sizes
<div><div></div>Wheat</div> <div><div></div>Black</div>	3 - 14 Full Sizes 6.5 - 12.5 Half Sizes

312108

Anti-Static

Water Resistant

Steel Toe Cap

TPU Outsole

Lace Up

Leather

382108

✓ STANDARD FEATURES

•

• ADDITIONAL FEATURES

Nitrile Outsole

Bump Cap

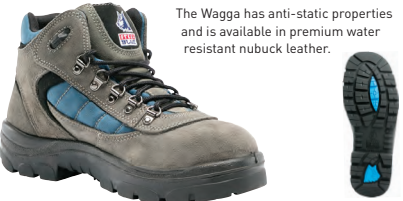
Penetration Resistant

Wagga 312207

The Wagga is a 110mm men’s hiker style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Warehouse Workers, Tour Operators and Road Workers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Wagga has anti-static properties and is available in premium water resistant nubuck leather.



Colours	Sizes
<div><div></div>Charcoal</div>	3 - 14 Full Sizes 6.5 - 12.5 Half Sizes

Anti-Static

Water Resistant

Steel Toe Cap

TPU Outsole

Lace Up

Leather

Built for comfort, made for work.

Darwin 311401

The Darwin boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men’s sports lace-up style mid-cut boot is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Darwin has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in black.



Colours	Sizes
<div><div></div>Black</div>	4 - 13 Full Sizes 6.5 - 12.5 Half Sizes

Anti-Static

Composite Toe Cap

TPU Outsole

Lace Up



Portland 322104

The Portland is a 170mm lace-up high-leg boot with a padded collar and tongue that offers 100% comfort.

The Portland is stitched with tough nylon thread and includes a 200 joule steel toe cap and an anti-static Nitrile outsole that is capable of withstanding temperatures of up to 300°C.

The Portland is a tough work boot with additional features that are suitable for any work environment. Available in premium water resistant full-grain (black) leather.



Colours

Black

Sizes

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

322104

Anti-Static

Water Resistant

Steel Toe Cap

Nitrile Outsole

Lace Up

Leather

STANDARD PORTLAND FEATURES

Built for comfort, made for work.

Heeler 322315

The Heeler is a 250mm men's rigger style, pull-on boot.

A popular, 100% comfortable choice for Rig Workers, Refinery Workers and Mining with a nitrile outsole heat resistant to 300°C and a 200 joule safety steel toe cap.

The Heeler has anti-static properties and is available in premium chemical, water resistant full-grain leather.



Colours

Redwood

Sizes

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

322315

Anti-Static

Water Resistant

Chemical Resistant

Steel Toe Cap

Nitrile Outsole

Pull On

Leather

STANDARD HEELER FEATURES

Collie Zip Bump

342099

The Collie is a 210mm lace-up high-leg boot with an industrial grade side zipper and bump cap.

The Collie is stitched with a tough nylon thread and includes a 200 joule steel toe cap and an anti-static Nitrile outsole that is capable of withstanding temperatures of up to 300°C. A 100% popular choice for any work environment, available in premium water resistant nubuck leather.



Colours	Sizes
---------	-------



Tindal Zip

617561

The Tindal is a 170mm lace-up high-leg boot with an industrial grade side zipper.

The Tindal is stitched with a tough nylon thread and includes toe guard, a 200 joule composite toe cap and an anti-static TPU outsole that is capable of withstanding temperatures of up to 130°C. The Tindal is a popular choice for Construction Workers, Transport and Warehouse staff, available in premium water resistant full-grain leather.



Colours	Sizes
---------	-------



Jarrah

322313



- 190mm men's galosh style, lace-up boot with padded collar and bellows tongue.
- 300°C heat resistant Nitrile outsole.
- Chemical, water resistant leather and abrasion resistant TECTUFF® material.
- 200J safety steel toe cap
- A popular choice for Rig Workers, Refinery Workers and Farmers.

Colours	Sizes
---------	-------



Mackay

382835



- 370mm men's calf-high pull-on boot with padded collar.
- Nitrile outsole heat resistant to 300°C with 200J safety steel toe cap.
- Penetration resistant midsole.
- Popular choice for Underground Mining, Dock Workers and Welders.

Colours	Sizes
---------	-------



Telfer

382833



- 350mm men's calf-high galosh style boot with a quick-zip lace system.
- Nitrile outsole heat resistant to 300°C with 200J safety steel toe cap.
- Penetration resistant midsole.
- Popular choice for Underground Mining, Dock Workers and Wash Down Stations.

Colours	Sizes
---------	-------



Adelaide 311400

The Adelaide boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men's sports lace-up style shoe is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Adelaide has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in black.



Colours	Sizes
 Black	4 - 13 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static Composite Toe Cap TPU Outsole Lace Up	

Randwick 310220

The Randwick is a men's pull-on executive boot.

A popular, 100% comfortable choice for Warehouse Executives, Industrial Sales Reps and Hospitality Workers with a TPU outsole heat resistant to 130°C.

The Randwick is non-safety, with anti-static properties and is available in premium water resistant full-grain leather.



Colours	Sizes
 Winter Brown	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static Water Resistant TPU Outsole Non-Safety Toe Cap Pull On Leather	

Built for comfort, made for work.

Eucla 312126



- Derby style lace-up shoe
- 130°C heat resistant TPU outsole
- 200J safety steel toe cap
- A popular, 100% comfortable choice for Warehouse Workers, Hospitality Workers and Retail.

Colours	Sizes
 Black	3 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static Water Resistant TPU Outsole Steel Toe Cap Lace Up Leather	

Manly 316109



- Derby style lace-up shoe
- 130°C heat resistant TPU outsole
- 200J safety steel toe cap
- A popular, 100% comfortable choice for Executives, Industrial Sales Reps and Hospitality Workers.

Colours	Sizes
 Black	5 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static Water Resistant Steel Toe Cap TPU Outsole Lace Up Leather	

Harvey 310215



- Derby style lace-up shoe
- 130°C heat resistant TPU outsole
- Non-safety toe cap
- A popular, 100% comfortable choice for Executives, Industrial Sales Reps and Hospitality Workers.

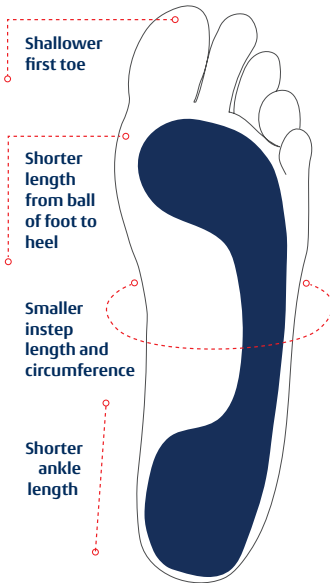
Colours	Sizes
 Black	5 - 14 Full Sizes 6.5 - 12.5 Half Sizes
 Anti-Static Water Resistant TPU Outsole Non-Safety Toe Cap Lace Up Leather	

True Ladies Fit

Our ladies safety boots are designed just for women and include a shorter ankle-length and smaller in-step.

Most industrial footwear is made for men, with women wearing smaller versions of men's ranges, but in fact women's feet are anatomically different and not just a scaled down version.

Steel Blue is one of the leading safety footwear brands that is specifically tailored to complement the shape of ladies' feet with a true ladies last.



Argyle® Ladies 512702



- 140mm derby style lace-up ankle boot with padded collar and tongue.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Black Wheat Purple	5.5 - 10.5 Half Sizes
Anti-Static Water Resistant Steel Toe Cap TPU Outsole	
Lace Up Leather	

Argyle® Bump Ladies 542702



- 140mm derby style lace-up ankle boot with padded collar and tongue, plus bump cap.
- 200J steel toe cap and Nitrile outsole with heat resistance up to 300°C.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Wheat	5.5 - 10.5 Half Sizes
Anti-Static Water Resistant Steel Toe Cap Bump Cap	
Nitrile Outsole Lace Up Leather	

Hobart Ladies 512701



- 120mm ankle-height elastic-sided pull-on ladies boot.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.
- A popular choice for Landscapers, Roof Tilers and Scaffolders.

Colours	Sizes
	4 - 11 Full Sizes
Black Sand	5.5 - 10.5 Half Sizes
Anti-Static Water Resistant Steel Toe Cap TPU Outsole	
Pull On Leather	

Parkes Zip Ladies 512758



- 95mm hiker style lace-up ankle boot with a side zip.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.
- A popular choice for Warehouse Staff, Construction and Courier Drivers.

Colours	Sizes
	4 - 11 Full Sizes
Black	5.5 - 10.5 Half Sizes
Anti-Static Water Resistant Steel Toe Cap TPU Outsole	
Zip Sided Lace Up Leather	

Built for comfort, made for work.

Southern Cross® Ladies 522760



- 150mm high ankle boot with a scalloped, padded collar for ease of movement.
- 300°C heat resistant Nitrile outsole and a 200J safety steel toe cap.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Purple	5.5 - 10.5 Half Sizes
Anti-Static	Water Resistant
Steel Toe Cap	Nitrile Outsole
Lace Up	Leather

Southern Cross® Zip Ladies 522761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 300°C heat resistant Nitrile outsole and a 200J safety steel toe cap.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Sand	5.5 - 10.5 Half Sizes
Jungle	
Anti-Static	Water Resistant
Steel Toe Cap	Nitrile Outsole
Zip Sided	Lace Up
Leather	

Southern Cross® Zip Ladies 512761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 130°C heat resistant TPU outsole and a 200J safety steel toe cap.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Blue	5.5 - 10.5 Half Sizes
Pink	
Anti-Static	Water Resistant
Steel Toe Cap	TPU Outsole
Zip Sided	Lace Up
Leather	

Southern Cross® Zip PR Ladies 592761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 200J safety steel toe cap and penetration resistant midsole.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Sand	5.5 - 10.5 Half Sizes
Anti-Static	Water Resistant
Steel Toe Cap	Penetration Resistant
TPU Outsole	Zip Sided
Lace Up	Leather

Southern Cross® Zip Scuff Ladies 512719



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 200J safety steel toe cap.
- A popular choice for Mining, Construction and Road Workers.

Colours	Sizes
	4 - 11 Full Sizes
Black	5.5 - 10.5 Half Sizes
Wheat	
Anti-Static	Water Resistant
Steel Toe Cap	Scuff Cap
TPU Outsole	Zip Sided
Lace Up	Leather

Jarrah Ladies 522713



- 190mm galosh style, lace-up boot with padded collar and bellows tongue.
- Premium chemical, water resistant leather and abrasion resistant TECTUFF® material.
- A popular choice for Rig Workers, Refinery Workers and Farmers.

Colours	Sizes
	4 - 11 Full Sizes
Black	5.5 - 10.5 Half Sizes
Anti-Static	Water Resistant
Chemical Resistant	Steel Toe Cap
Nitrile Outsole	Lace Up
Leather	



Boot Accessories

Our exclusive range of 100% genuine parts and accessories, designed specifically to complement your Steel Blue work boots.

To view our full range of accessories, including laces and zip attachments, please visit our website:

www.steelblue.com

Bamboo Socks



Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odour. The eco-friendly bamboo materials offer anti-static properties, blister protection and all-day comfort.

BLK 4-6 | A-000074 6-10 | A-000076 11-14 | A-000080
SND 4-6 | A-000159 6-10 | A-000160 11-14 | A-000161

Dubbin



Helps repel water, chemicals and oil from the premium leather and increase your Steel Blue safety boots' longevity.

45g A-000014

Polish



To impart shine and colour, our Renovating Polish is perfect. Simply choose the correct shade to match the colour of your boots.

Black | A-000072
Brown | A-000073

Laces



MENS NYLON 10pk			LADIES NYLON 10pk		
BLK/BRN	110cm	A-000059	PURPLE	100cm	A-000048
BLK/BRN	140cm	A-000049	PURPLE	140cm	A-000049
BLK/BRN	160cm	A-000041	PUR/LIL	140cm	A-000152
BLK	75cm	A-000042	PUR/BLK	130cm	A-000147
BLK	90cm	A-000043	LIL/BLK	130cm	A-000144
BLK	110cm	A-000044	PNK/LIL	140cm	A-000151
BLK	140cm	A-000045	SND/LIL	140cm	A-000153
BLK	160cm	A-000046	BLK	130cm	A-000145
BLK	260cm	A-000047	WHT	130cm	A-000146
WHT/BRN	110cm	A-000112	* For more information, visit www.steelblue.com		
WHT/BRN	140cm	A-000070			
WHT/BRN	160cm	A-000071			
BLUE	160cm	A-000150			
MENS LEATHER 2pk					
BLK	150cm	A-000087			
MENS EXECUTIVE 10pk					
BLK	90cm	A-000115			
BLK	100cm	A-000116			

Zip Attachments

TELFER (see page 39)			PORTLAND (see page 32)		
BLK	SMALL 3 - 6	A-000103	BLK	SMALL 4 - 6	A-000087
BLK	MEDIUM 7 - 11	A-000104	BLK	MEDIUM 7 - 10	A-000088
BLK	LARGE 12 - 14	A-000105	BLK	LARGE 11 - 13	A-000089
			WHT	SMALL 4 - 6	A-000099
			WHT	MEDIUM 7 - 10	A-000098
			WHT	LARGE 11 - 13	A-000097
			* For more information, visit www.steelblue.com		

Built for comfort, made for work.





Steel Blue

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For the full Terms and Conditions regarding the Steel Blue 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at steelblue.com.

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Product range correct at time of publication and subject to change without prior notice.

Leather is a natural product and some variation in colour may occur.

The product images in our brochures and website are a general indication of colour.

These variations in no way affect the performance of the boot.

