

# 'DEAR FEET, LET'S TALK ABOUT SAFETY.'

Bata Industrials Catalogue 2021



**BATA INDUSTRIALS**  
THE SAFETY BOOT

**SERIOUSLY.**

# SAFETY ALWAYS COMES FIRST RIGHT?



**BATA INDUSTRIALS**  
THE SAFETY BOOT



## DEAR FEET,

Companies often say "The safety of our workers always comes first".  
But does it really? I'm sure it's their intention, but is it a fact?

It will not come as a surprise that we, Bata Industrials, want safety to be a fact.  
Whether it is in a plant, distribution centre, production site, factory, or any other place  
where professionals might encounter hazardous working conditions. Because  
no matter how skilled people might be, they are always vulnerable.

We can decrease that vulnerability and turn it into safety. By making professionals stand  
strong, be comfortable, walk with confidence, and stay safe under all circumstances.

That does not start with just a safety boot. That starts with The Safety Boots,  
and we have a catalogue full of them.

Stay Safe

Martijn Mathot  
Global President

**SERIOUSLY.**

# MANUFACTURING IN AUSTRALIA SINCE 1961

## Our History

Founded in 1894, The Bata Shoe Organization is one of the world’s leading manufacturers and retailers of quality footwear. With over 30,000 employees, 24 production facilities, 5,000 international retail stores and a presence in over 70 countries.

The company was first registered in the town of Zlin Czechoslovakia, from humble beginnings the small family business expanded rapidly under the vision and guidance of founder Thomas Bata. Thomas was a ninth generation shoemaker determined to become a manufacturer who could provide customers with value for their money.

Bata became an international business in the first half of the 20th century and by the second half of the century had established a true global footprint (production in Australia had commenced in 1961). A progressive and market leading pioneer of the modern footwear industry Bata is now an iconic brand recognised all around the world.

## Bata Industrials In Australia

Bata Shoe Company Pty Ltd was established in Australia 1961. Production commenced in Mornington, Victoria in 1981, and remains our Head Office location today. The Australian company is registered as a quality endorsed company complying with ISO 9001 and AS 2210.3 and is proud to be part of the world wide organization. With a strong industrial focus, the company manufactures and wholesales over a million pairs of footwear each year through its industrial and wholesale retail business streams.

A working relationship between the Bata Australian and European industrial companies was the platform for the development of an association between the specialised industrial companies within the organization. In 2004 the first meeting of the Bata Industrials World Wide Group was held at Bata Best in the Netherlands. Involving companies from South America, South Africa, Europe, Australia and New Zealand, the enormous potential for the group to synergize information, product development, manufacturing, and sourcing became apparent. The combined technical and R&D resources of the group have lead to a cross pollination of ideas and the capacity for production development has never been stronger. This is epitomized by the development and re-structuring of the Bata Industrials ranges in Australia between 2005 and 2007.

# THE SAFETY BOOT



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# FOOTWEAR FEATURE ICONS

Use the symbols displayed on this page to see each boot's performance characteristics. By referring to these icons as you read through this catalogue, you'll see the special features for each different style of boot. Use this information to help determine which Bata Industrials style is suitable to your needs. You will also notice that many of our boots cater for specialised industry specific requirements. Please read the product descriptions closely or visit us online at [www.bataindustrials.com.au](http://www.bataindustrials.com.au) for more information.

## PROTECTION FEATURES



**STEEL TOECAP**  
Steel toe cap offers protection against injuries and can withstand a force of up to 200 joules.



**ALLOY TOECAP**  
Lightweight toe cap offers protection against injuries and can withstand a force of up to 200 joules.



**COMPOSITE TOECAP**  
Non metal toe cap offers protection against injuries and can withstand a force of up to 200 joules.



**STEEL MIDSOLE**  
Protects the foot against sharp objects penetrating through the sole.



**COMPOSITE MIDSOLE**  
Non metal midsole that protects the foot against sharp objects penetrating through the sole.



**SCUFF CAP PROTECTION**  
For added toe scuff and abrasion protection to prolong the life of the boot.



**ELECTRIC HAZARD PROTECTION**  
Designed to significantly minimise the flow electricity to the ground, reducing the possibility of electrocution.



**ANTISTATIC**  
Minimises the amount of static electricity build-up on your body.

## BOOT UPPER FEATURES



**LEATHER UPPER**  
High quality leather for added safety and durability.



**WATER RESISTANT**  
Resistant to water penetrating the inside of the boot.



**MICROFIBER UPPER**  
Water resistant and easy to clean with a leather look finish.



**OIL & ACID RESISTANT UPPER**  
Upper is resistant to oil & acid substances.



**ZIP SIDED**  
Allows you to quickly slip in and out of your boots without having to stop and use the laces.

## SOLE FEATURES



**SLIP RESISTANT**  
Tested to meet the Australian/New Zealand standard for slip resistance.



**FLEXIBLE MIDSOLE**  
A soft cushioned midsole providing comfort, flexibility and a high level impact absorption.



**TUNNEL SYSTEM®**  
This design ensures that the shoe will absorb shock from impact, thus relieving pressure on your joints.



**DURABLE HEAT RESISTANT PU OUTSOLE**  
Resistant to oil, acid, abrasion & heat up to 130°C.



**DURABLE HEAT RESISTANT TPU OUTSOLE**  
Resistant to oil, acid, abrasion & heat up to 130°C.



**HEAT RESISTANT RUBBER OUTSOLE**  
Durable rubber outsole can withstand extremely high temperatures of up to 300°C.



**SLIP RESISTANT RUBBER OUTSOLE**  
Certified tread pattern designed and tested to exceed the safety standard for slip resistance.

## SPECIAL FEATURES



**3M™ SCOTCHGARD™ PROTECTOR**  
Added leather protection from oil and water and also makes cleaning easier.



**3M™ THINSULATE™ INSULATION**  
Fine microfibers help trap air and block body radiant heat loss, making it an efficient insulator.



**NOMEX STITCHING**  
Sewing thread that is made from heat and fire retardant meta-aramid fiber.



**METAL FREE**  
Made with composite components and a great choice for workers where metal detection is present.



**AIRPORT FRIENDLY**  
Ideal for travelling through metal detection portals and airport security.



**LADIES FITTING**  
Designed specifically to fit a ladies foot. Available only in ladies sizes.



**NON SAFETY**  
Boot with no safety toe cap, and is a great option for when not restricted to wearing safety footwear.



**LIFE ODOUR CONTROL LINING**  
Natural plant-based antimicrobial protection that eliminates 99% of bacteria that causes bad smell.

## COMFORT FEATURES



**PU COMFORT FOOTBED**  
For increased underfoot cushioning performance.



**D30® IMPACT PROTECTION**  
For enhanced comfort & impact absorption to help soften the weight of working on your feet all day.



**LIGHTWEIGHT EVA MIDSOLE**  
Soft cushioned midsole that generates outstanding comfort and is super lightweight.



**ORTHOLITE INSOLE**  
Provides superior cushioning, unmatched comfort, breathability and durability.







# HELIX COLLECTION

Seriously Safe. Seriously Comfortable.

Helix premium safety workboots have it all. They are durable, stylish and provide the highest standard of comfort for the toughest of working conditions. Featuring an advanced cushioning system equipped with D30® impact protection technology within the heel, to provide the best possible shock absorption. This helps achieve a high level of suspension to maximise the reduction of fatigue and stress on the feet and joints. The Helix collection is also EH & SRC certified and meets the highest Australian safety standards. The built in 3M Scotchgard™ leather protector is designed to repel water and oil, which makes it easy to clean and help extend the life of your new favourite pair of boots.

Featuring;

DuPont™  
**Nomex®**



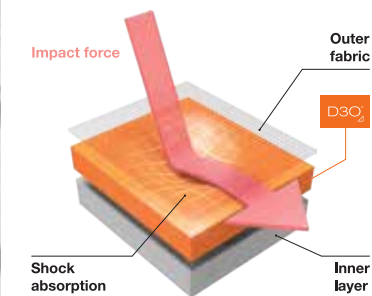
D30®

Life  
*Natural*

## HOW D30® TECHNOLOGY WORKS.

### D30® Heel Cushion Insert

Receives a wave of initial impact and displaces the shockwaves and channels the energy to encourage movement.



PROTECTED BY  
D30®



# HELIX

## DUAL DENSITY PU/RUBBER

### Standard Certification

AS 2210.3:2019 SRC

ASTM F2413-18 EH Resistant



For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.



BATAINDUSTRIALS



756 83964



706 86147



705 66146

### HORIZON

#### Zip Sided Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Wheat Nubuck Leather 756 83964  
**Sole** PU/Rubber



### LONGREACH ZIP CT

#### 6" Composite Zip Sided Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Wheat Nubuck Leather 706 86147  
**Sole** PU/Rubber

\*Does not include D30 Heel Insert.



### LONGREACH ZIP CT

#### 6" Composite Zip Sided Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Black Full Grain Leather 705 66146  
**Sole** PU/Rubber

\*Does not include D30 Heel Insert.



756 44987



706 83968



705 63979

### TREKKER

#### Claret Slip On Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Claret Full Grain Safety 756 44987  
**Sole** PU/Rubber

\*Does not include D30 Heel Insert.



### LONGREACH

#### 6" Lace Up Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Wheat Nubuck Leather 706 83968  
**Sole** PU/Rubber



### LONGREACH

#### 6" Lace Up Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Black Full Grain Leather 705 63979  
**Sole** PU/Rubber



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.



Try a pair of Helix Boots and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an exchange or refund.



## OUTSOLE TECHNOLOGY



**PREMIUM COMFORT INSOLES**  
Each boot is fitted with a premium comfort insole to increase underfoot cushioning and support.



**PU CUSHIONED MIDSOLE**  
Lightweight, flexible & soft cushioned PU (Polyurethane) midsole provides superior comfort and a high level of impact absorption.



**HEAT RESISTANT RUBBER OUTSOLE**  
Hard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 300°C.



**D30 IMPACT PROTECTION**  
Advanced technology insert placed within the heel of the midsole to dramatically increase the amount of shock absorption on impact.



**OIL & ACID RESISTANT**  
Is resistant to oil & acid substances.



**SLIP RESISTANT**  
Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRC.



**ELECTRIC HAZARD PROTECTION**  
Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.



**TUNNEL SYSTEM®**  
The Helix sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.

DuPont™  
**Nomex®**

### Nomex Heat Resistance

DuPont™ Nomex® fiber stitching provides the wearer with maximum strength and protection against intense heat and flames. Keeping your feet safe from the harshest working conditions.



### 3M Scotchgard Protector

Built in leather protection that is designed to block out oil and water and helps keep your feet dry while extending the life of your new favourite boots. Plus is helps minimise stains, keeping your boots looking newer for longer.

D30®

### D30® Impact Protection

Bata Industrials Helix range is protected by D30® and nothing protects better. D30® material offers the most advanced protection against impact. It protects the heel by providing long term cushioning and shock resistance reducing foot, leg and lower back fatigue. This means that the harder the impact, the greater the protection to the force.

Life  
**Natural**

### Life Natural Odour Control Lining.

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.





# NATURALS COLLECTION

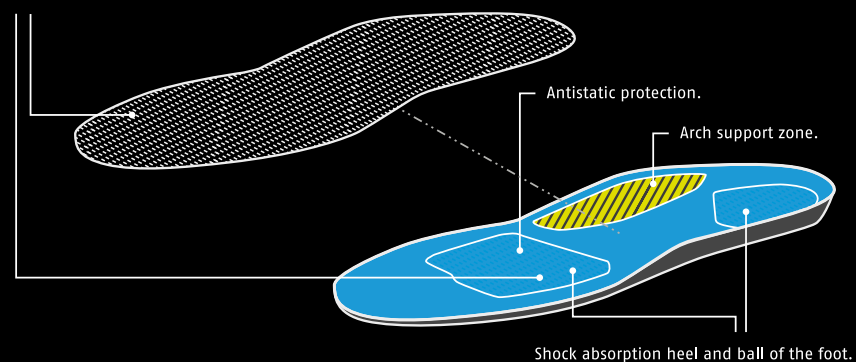
Seriously Safe. Seriously Durable.

Bata Industrials Naturals collection has evolved, featuring an updated sole design and premium styling. The new sole design includes the recognisable notch in the heel (the tunnel) that spreads pressure over a larger surface area. This built-in shock absorber thus spares the joints and keeps the wearer upright. By spreading the load, it also gives the heel extra stability. This prevents tiredness and loss of concentration which can cause accidents. All this combined with a comfort footbed & soft cushioned PU midsole offers maximum comfort and shock absorption while, at the same time keeping your feet safe and protected.

## PU COMFORT FOOTBED

**SERIOUSLY.** Premium comfort

POLIYOU® sole with mesh top layer:  
breathable, antibacterial and moisture absorbing.  
COOL AND DRY





# NATURALS

## DUAL DENSITY PU/PU

### Standard Certification

AS 2210.3:2019 SRA

#### High Quality Leather Upper

High quality leather uppers for added safety and durability



#### Life Odour Control Lining

Natural plant-based antimicrobial protection that eliminates 99% of bacteria that causes bad smell.



#### Comfort Footbed

For increased cushioning performance.



#### Tunnel System

Concave design in the heel of the outsole that absorbs shock from impact, thus relieving pressure on the joints.



#### Antistatic Protection

Minimises the amount of static electricity build up on your body.



#### Steel Safety Toecap

Capable of resisting a drop force of 200 Joules to offer premium protection for your toes.



#### Durable PU Outsole

Resistant to oil, acid, abrasion & heat up to 130°C.



For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.

BATAINDUSTRIALS



804 66641

804 88841



706 80510



705 60510

### ZIPPY

#### Zip Sided Safety Boot

**Sizes** UK 2-13 (Half Sizes 6½-10½)  
**Colour** Wheat Nubuck Leather 804 88841  
Black Leather 804-66641  
**Sole** PU/PU



### TITAN

#### Lace Up Safety Boot

**Sizes** UK 2-13 (Half Sizes 6½-10½)  
**Colour** Wheat Nubuck Leather 706 80510  
**Sole** PU/PU



715 60511



703 80514



805 11514

705 60514

### NEPTUNE

#### Lace Up Safety Shoe

**Sizes** UK 2-13 (Half Sizes 6½-10½)  
**Colour** Black Smooth Leather 715 60511

**Sole** PU/PU

### MERCURY

#### Slip On Safety Boot

**Sizes** UK 3-13 (Half Sizes 6½-10½)  
**Colour** Sand Suede Leather 703 80514

**Sole** PU/PU

### HERCULES

#### Slip On Safety Boot

**Sizes** UK 3-14 (Half Sizes 6½-10½)  
**Colour** Black Rambler Leather 705 60514  
White Microfibre 805 11514

**Sole** PU/PU



Hercules White 805 11514 only



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.

## OUTSOLE TECHNOLOGY



#### PU COMFORT INSOLE

The Naturals polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



#### SOFT CUSHIONED PU MIDSOLE

Lightweight, flexible & soft cushioned PU (Polyurethane) midsole provides superior comfort and a high level of impact absorption.



#### DURABLE HEAT RESISTANT PU OUTSOLE

Durable PU (Polyurethane) outsole that is resistant to oil, acid, abrasion & heat up to 130°C.



#### ANTISTATIC

Designed to minimise the amount of static electricity build up on your body.



#### OIL & ACID RESISTANT

Is resistant to oil & acid substances.



#### SLIP RESISTANT

Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRA.



#### TUNNEL SYSTEM®

The naturals sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### Anti-static Protection

The naturals boots are conductive safety workboots. This means they are designed to prevent a build-up of static electrical charges in the human body by sending these charges to the ground, preventing a sudden flow of electricity between electrically charged objects caused by contact.



#### Tunnel System®

Bata Industrials Naturals collection has evolved, featuring an updated sole design and premium styling. The new sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



#### Life Natural Odour Control Lining

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.



#### Food Grade Safety Boot

The Hercules white elastic sided boot has been designed for the food industry. Its water-resistant microfibre upper easily wipes clean, breathable lining keeps your feet dry and comfortable and it has excellent slip resistance underfoot. A Dual density polyurethane sole resists oils, fats, acids and grease, and added toe protection with a steel toe cap that is capable to resist up to 200 joules of force.



# NATURALS RUBBER

## DUAL DENSITY PU/RUBBER

### Standard Certification

AS 2210.3:2019 SRC

ASTM F2413-18 EH Resistant



For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.



### DEFENDER ZIP 804 80851 Wheat Zip Sided Safety Boot

- › Steel safety toe
- › Wheat nubuck leather upper
- › External TPU scuff toe cap
- › YKK zip side for ease of access
- › EH resistant
- › Heat resistant rubber outsole to 300°C
- › Sizes: UK 5-12



**6 MONTH MANUFACTURERS WARRANTY**

Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.



### OUTSOLE TECHNOLOGY



**PU COMFORT INSOLE**  
The Naturals polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



**SOFT CUSHIONED PU MIDSOLE**  
Lightweight, flexible & soft cushioned PU (Polyurethane) midsole provides superior comfort and a high level of impact absorption.



**HEAT RESISTANT RUBBER OUTSOLE**  
Hard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 300°C.



**ELECTRIC HAZARD PROTECTION**  
Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.



**OIL & ACID RESISTANT**  
Is resistant to oil & acid substances.



**SLIP RESISTANT**  
Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRC.



**TUNNEL SYSTEM®**  
The naturals sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### Electical Hazard Protection

The entire surface of Electrical hazard (EH) rated safety boots are made from non-conductive materials and as a result no electrical charge will pass through the body, because you are fully isolated from the ground. So this provides a secondary source of protection for you from electric shocks or electrocution.



#### Tunnel System®

Bata Industrials Naturals collection has evolved, featuring an updated sole design and premium styling. The new sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



#### Life Natural Odour Control Lining

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.



# LADIES

## DUAL DENSITY PU/RUBBER

### Standard Certification

AS 2210.3:2019 SRC

ASTM F2413-18 EH Resistant



For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.



BATAINDUSTRIALS

SPECIFICALLY  
LADIES FIT  
ENGINEERED

### DAKOTA 504 88017 Wheat Zip Sided Safety Boot

- › Steel safety toe
- › Wheat nubuck leather upper
- › External TPU scuff toe cap
- › Zip side for ease of access
- › EH resistant
- › Heat resistant rubber outsole to 300°C
- › Sizes: US 5-11 (Ladies)

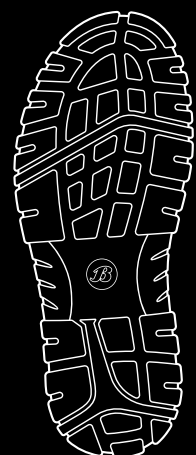


**6 MONTH**  
MANUFACTURERS  
WARRANTY

Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.

**30 DAY**  
COMFORT  
GUARANTEE

Try a pair of Dakota Boots and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an exchange or refund.



### OUTSOLE TECHNOLOGY

**PU COMFORT INSOLE**  
The Ladies polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.

**SOFT CUSHIONED PU MIDSOLE**  
Lightweight, flexible & soft cushioned PU (Polyurethane) midsole provides superior comfort and a high level of impact absorption.

**HEAT RESISTANT RUBBER OUTSOLE**  
Hard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 300°C.

**D30 IMPACT PROTECTION**  
Advanced technology insert placed within the heel of the midsole to dramatically increase the amount of shock absorption on impact.

**OIL & ACID RESISTANT**  
Is resistant to oil & acid substances.

**SLIP RESISTANT**  
Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRC.

**ELECTRIC HAZARD PROTECTION**  
Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.

**TUNNEL SYSTEM®**  
The Ladies sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### Electical Hazard Protection

The entire surface of Electrical hazard (EH) rated safety boots are made from non-conductive materials and as a result no electrical charge will pass through the body, because you are fully isolated from the ground. So this provides a secondary source of protection for you from electric shocks or electrocution.

D30®

#### D30® Impact Protection

Bata Industrials Helix range is protected by D30® and nothing protects better. D30® material offers the most advanced protection against impact. It protects the heel by providing long term cushioning and shock resistance reducing foot, leg and lower back fatigue. This means that the harder the impact, the greater the protection to the force.

Life  
Natural

#### Life Natural Odour Control Lining

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.

# SPORTSMATES

## DUAL DENSITY EVA/RUBBER

Standard Certification  
AS 2210.3:2019 SRC

**High Quality Leather Upper**  
High quality suede leather upper for added safety and durability

**Alloy Safety Toecap**  
Lightweight toe cap offers protection against injuries and can withstand a drop force of up to 200 joules.

**Toe Scuff Protection**  
For added toe scuff and abrasion protection to prolong the life of the boot.

**Durable Rubber Outsole**  
Abrasion & heat resistant to 300°C.

**Life Odour Control Lining**  
Natural plant-based antimicrobial protection that eliminates 99% of bacteria that causes bad smell.

**Comfort Footbed**  
For increased cushioning performance.

**Lightweight EVA Midsole**  
Soft cushioned midsole that generates outstanding comfort and is super lightweight.

**Antistatic Protection**  
Minimises the amount of static electricity build up on your body.

For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.

### FURY 851 62687

#### Black Lace Up Safety Jogger

- › Alloy safety toe
- › Black suede leather upper
- › Lightweight EVA cushioned midsole
- › PU comfort footbed
- › Heat resistant rubber outsole to 300°C
- › Width XW
- › Sizes: UK 3-13

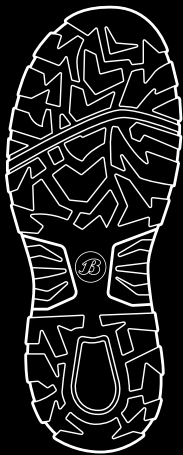


**6 MONTH**  
MANUFACTURERS  
WARRANTY

Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.

**30 DAY**  
COMFORT  
GUARANTEE

Try a pair of Sportsmates and if you are not completely satisfied with the comfort, simply return the boot to the place of purchase within 30 days of the date of purchase for an exchange or refund.



## OUTSOLE TECHNOLOGY



**PU COMFORT INSOLE**  
The Sportsmates polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



**EVA CUSHIONED MIDSOLE**  
Lightweight, flexible & soft cushioned EVA midsole provides superior comfort and a high level of impact absorption.



**DURABLE HEAT RESISTANT RUBBER OUTSOLE**  
Durable rubber outsole that is resistant to oil, acid, abrasion & heat up to 300°C.



**ANTISTATIC**  
Designed to minimise the amount of static electricity build up on your body.



**OIL & ACID RESISTANT**  
Is resistant to oil & acid substances.



**SLIP RESISTANT**  
Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRC.



**TUNNEL SYSTEM®**  
The Sportsmates sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



### Anti-static Protection

Sportsmates are conductive safety work shoes. This means they are designed to prevent a build-up of static electrical charges in the human body by sending these charges to the ground, preventing a sudden flow of electricity between electrically charged objects caused by contact.



### Tunnel System®

Sportsmates feature an updated sole design and premium styling. The new sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



### Life Natural Odour Control Lining

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.



# MATES

## DUAL DENSITY PU/PU

Standard Certification

AS 2210.3:2019

### High Quality Leather Upper

High quality leather uppers for added safety and durability



LEATHER

### Steel Safety Toecap

Capable of resisting a drop force of 200 Joules to offer premium protection for your toes.



STEEL TOECAP

### Comfort Footbed

For increased cushioning performance.



COMFORT FOOTBED

### Tunnel System

Concave design in the heel of the outsole that absorbs shock from impact, thus relieving pressure on the joints.



TUNNELSYSTEM

### Antistatic Protection

Minimises the amount of static electricity build up on your body.



ANTISTATIC

### Durable PU Outsole

Resistant to oil, acid, abrasion & heat up to 130°C.



HRO 130°C  
HEAT RESISTANT PU OUTSOLE



For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.

### JOBMATE 805 00605

Black Slip On Safety Boot

- › Steel safety toe
- › Black rambler leather upper
- › Heavy Duty Woven pull tabs
- › Dual denisty PU/PU outsole
- › Heat resistant outsole to 130°C
- › Width XW
- › Sizes: UK 5-12



STEEL TOECAP

### BUSHMAN 805 44405

Claret Slip On Non-Safety Boot

- › Non safety
- › Claret Full grain leather upper
- › Heavy Duty Woven pull tabs
- › Dual denisty PU/PU outsole
- › Heat resistant outsole to 130°C
- › Width XW
- › Sizes: UK 4-12 (Half sizes 7½-10½)



NON SAFETY



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.

## OUTSOLE TECHNOLOGY



COMFORT FOOTBED

### PU COMFORT INSOLE

Molded PU footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



FLEXIBLE MIDSOLE

### FLEXIBLE PU MIDSOLE

Lightweight, flexible & soft cushioned PU (Polyurethane) midsole which provides superior comfort and a high level of impact absorption.



HRO 130°C  
HEAT RESISTANT PU OUTSOLE

### DURABLE HEAT RESISTANT PU OUTSOLE

Durable PU (Polyurethane) outsole that is resistant to oil, acid, abrasion & heat up to 130°C.



ANTISTATIC

### ANTISTATIC

Designed to minimise the amount of static electricity build up on your body.



OIL AND ACID RESISTANT

### OIL & ACID RESISTANT

Is resistant to oil & acid substances.



SLIP RESISTANT

### SLIP RESISTANT

Tested to meet the Australian standard for slip resistance AS 2210.3:2019 SRA.



TUNNELSYSTEM

### TUNNEL SYSTEM®

The sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



### Dual Density Sole

This boot features a dual density polyurethane sole providing a combination of lightweight cushioning within the midsole and a durable abrasion resistance tread.



### Tunnel System®

Bata Industrials Mates sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



### Steel Safety Toecap

The Jobmate is fitted with a certified steel toe cap capable of resisting a drop force of 200 joules to offer premium protection for your toes.



### Anti-static Protection

Antistatic rated boots are conductive safety workboots. This means they are designed to prevent a build-up of static electrical charges in the human body by sending these charges to the ground, preventing a sudden flow of electricity between electrically charged objects caused by contact.







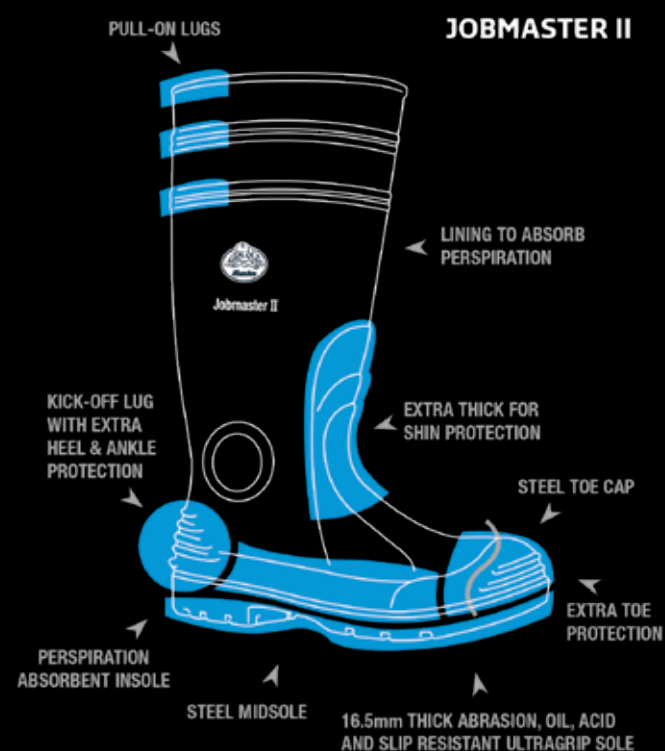
# AUSTRALIAN MADE PVC GUMBOOTS

Bata gumboots are proudly manufactured at our Mornington, Victoria factory and have been worn by Australians for decades. Whether for general use in the yard or garden or simply when it's wet and wild outside, Bata gumboots will keep you dry, safe and comfortable.

Bata Utility gumboots are synonymous with Australian industry and are widely used across a variety of applications. The Utility design is a favourite in the workplace. It is reinforced at the heel, ankle and shin and is both durable and flexible. Channelling in the sole allows for improved liquid dispersal and slip resistance.

Our Jobmaster II gumboots are used widely throughout food processing and associated industries. With a specification well suited to fisheries, meat and poultry processing. Jobmaster II gumboots are made from PVC that has been specifically formulated for the correct work application. Fully lined with reinforced uppers and a slip resistant sole design Jobmaster II gumboots provide great comfort for the longest of shifts.

With a revolutionary new sole design that is durable and oil & acid resistant Jobmaster III provides surety under foot and excellent multi directional slip resistance. Comfortable for the longest shifts, Jobmaster III is destined to become a firm favourite across Australian industry, just like its hard working and hard wearing predecessors.



Recommended for use in the following industries;



For more technical info,  
visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au)  
to download the data spec sheet.



# TAKE A STEP TO REDUCING YOUR CARBON FOOTPRINT

Each year, Australia produces more than 53.7 tonnes of rubbish of which 22 million tonnes reach landfills. We produce about 2.1kg of waste every day, which is the second highest in the world.

So thanks to our consumerist habits we are generating more waste than we can get rid of in an environmentally correct way. That is why Bata Australia has made a conscience effort to reduce waste generation through recycling and reusing PVC content in our gumboot production process. So by using recycled content not only do we reduce the amount of waste reaching landfill but we are also helping to reduce our carbon footprint.



## WHAT IS THE PVC RECYCLE PROGRAM?

The PVC Recycle program is an initiative of the Bata Shoe Company of Australia to help reduce the amount of worn PVC gumboots being disposed of into landfill. Bata's aim is to re-process this waste into the raw materials to create brand new Bata PVC gumboots and help save the planet. Our main objective is to have zero used/worn PVC gumboots being disposed into landfill and to help our customers responsibly dispose of there used boots we are working to setup easy to use recycle disposal bins nation wide in collaboration with our current distributors.

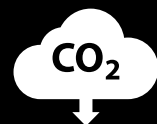
At Bata we see the value in offering competitive production whilst still taking into consideration the materials we use.

That's why we've opted for a circular economy. A circular economy is an alternative to a traditional linear economy (make, use, dispose) in which we keep resources in use for as long as possible, extract the maximum value from them whilst in use, then recover and regenerate products and materials at the end of each service life.



### SUSTAINABLE PRODUCT MANUFACTURING

In 2021 Approx 200,000 pairs will be made from 50% recycled PVC content.



### REDUCING CARBON EMISSIONS

For each kilo of recycled PVC 2 kilos of CO<sub>2</sub> emissions has been saved.



## WHY SHOULD YOU RECYCLE YOUR PVC GUMBOOTS?

With the PVC Gumboot Recycling program, individuals and companies can also contribute to the health of our environment. Recycling PVC is quite easy, with a number of businesses across Australia and New Zealand already participating. Recycling PVC can also be cheaper than disposing directly to regular waste. Recycling PVC instead of putting it into waste bins can lead to positive environmental outcomes and may reduce the costs of waste management.



## 5 STAGES OF PVC RECYCLING

In order for PVC waste to be recycled, it needs to go through five different stages so that it can become used in the reproduction of PVC Gumboots.



### Collection

Bata will place a collection bin on your premises. Once this bin has been filled it will be sent to the recycling centre to be processed.



### Sorting

The gumboots are then sorted and non PVC materials are separated from the boot. This is necessary so that the PVC can be processed accordingly in further stages.



### Granulated

The boots are then processed through a granulating machine that shreds the PVC into small pellets.



### Processing

The PVC pellets are then reprocessed with an added plasticizer to create a new compound that is approximately made of 50% or more of recycled content.



### Re-Manufacture

Bata then uses the recycled PVC material in its injection moulding machines to produce brand new black gumboots ready for use.

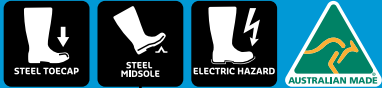
# SAFETY GUMBOOTS



**UTILITY**  
400mmH PVC Safety Gumboot

**Sizes** UK 5-12  
**Colour** Black/Blue 892 69092  
Black/Red 892 65190 (Size 13 avail)  
White/White 892 11090

**Sole** PVC



Black/Blue 892 69092 only



**JOBMASTER III**  
400mmH PVC Safety Gumboot

**Sizes** UK 4-14  
**Colour** Grey/Grey 892 22292

**Sole** PVC



**JOBMASTER II**  
400mmH PVC Safety Gumboot

**Sizes** UK 4-14  
**Colour** Green/Gum 400mm 892 73095  
White/Gum 400mm 892 10095  
Green/Orange 892 75192

**Sole** PVC



**JOBMASTER PU**  
400mmH PU Safety Gumboot

**Sizes** UK 3-14  
**Colour** White/Grey 892 12021  
Black/Grey 892 65020

**Sole** PU (892 12021)  
Rubber (892 65020)



Black/Red  
892 65020 only

White/Grey  
892 12021  
only

# NON SAFETY GUMBOOTS



**JOBMASTER II 400mm**  
400mmH PVC Gumboot

**Sizes** UK 4-14  
**Colour** White/Gum 892 13180  
**Sole** PVC



**JOBMASTER II 400mm**  
400mmH PVC Gumboot

**Sizes** UK 4-14  
**Colour** Green/Gum 892 73180  
**Sole** PVC



**JOBMASTER III**  
300/400mmH PVC Gumboot

**Sizes** UK 4-15  
**Colour** Black/Green 400mm 892 67280  
**Sole** PVC



**UTILITY**  
400mmH PVC Gumboot

**Sizes** UK 5-12  
**Colour** Black/Black 892 66380 (Size 13 Avail)  
Green/Green 892 77080  
White/White 892 11080

**Sole** PVC



**HANDYMAN**  
300/400mmH PVC Gumboot

**Sizes** UK 5-13  
**Colour** Black/Black 400mm 892 60079  
Black/Black 300mm 892 60069

**Sole** PVC



**GUMBOOT COMMON FEATURES**

- WATER RESISTANT**  
Resistant to water penetrating the inside of the gumboot.
- OIL & ACID RESISTANT UPPER**  
Upper is resistant to oil & acid substances.
- SLIP RESISTANT**  
Tested & certified to meet the Australian standard for slip resistance.

For more technical info, visit [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to download the data spec sheet.



# ACCESSORIES



890 20000



890 40000



890 16000

## COMFORT INSOLES

Air Cushioned EVA Insoles

**Sizes** UK 3-5, 6-8, 9-11, 12-14  
**Colour** White 890 20000  
**Sole** EVA



## EXCELLENT FIT INSOLES

Shock Absorption PU Insoles

**Sizes** UK 3-5, 6-8, 9-11, 12-14  
**Colour** Black/Grey/Green 890 40000  
**Sole** PU



## PERFORMANCE FIT INSOLES

Shock Absorption Gel Insoles

**Sizes** UK 3-5, 6-8, 9-11, 12-14  
**Colour** Blue/Grey 890 16000  
**Sole** Gel



890 91000



890 92000



890 90001

890 50003

890 20002

## WORK SOCKS 3 PACK

Multicolour Crew Sock

**Sizes** Medium UK 5-9, Large UK 10-14  
**Colour** Bright Colour Pack 890 91000  
**Fabric** Cotton/Polyester/Elastane/Nylon

## WORK SOCKS 3 PACK

Multicolour Crew Sock

**Sizes** Medium UK 5-9, Large UK 10-14  
**Colour** Dark Colour Pack 890 92000  
**Fabric** Cotton/Polyester/Elastane/Nylon

## SOCK PROTECTORS

Overboot Sock Protectors

**Sizes** One size fits all  
**Colour** Orange Hi-Vis 890 50003  
 Navy 890 90001  
 Khaki 890 20002  
**Fabric** Polyester/Cotton

# 30 DAY

COMFORT  
GUARANTEE

Purchase any pair of **Bata Industrials** boots from the **Helix** or **SportMates** range and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an exchange or refund.

To make a claim under this guarantee, you must return the purchased footwear at your own cost to the place of purchase. Along with your original receipt within 30 days from the date of purchase. Provided the footwear is not damaged or misused you may choose between a full refund or an exchange up to the original purchase price of the footwear as set out on the purchase receipt.

# 6 MONTH

MANUFACTURERS  
WARRANTY

**Bata Industrial's** entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/or materials when used under normal conditions for the purpose intended for the particular boot.

The warranty will become void by the discretion of Bata Industrials if the product has been misused or subjected to excessive wear and tear including exposure to chemicals, cement, lime or heat if the footwear has not been designed for these environments.

To claim the purchaser must return the footwear and provide proof of purchase to the place of purchase. The footwear will then be returned to Bata Industrials for inspection. If found defective the footwear will either be repaired and returned where possible, otherwise a replacement pair will be provided by Bata Industrials.





# RANGE INDEX

## ZIP SIDED BOOTS



HORIZON SC  
756 83964  
Pg 11



LONGREACH CT ZIP  
706 86147  
Pg 11



LONGREACH CT ZIP  
705 66146  
Pg 11



ZIPPY WHEAT  
804 88841  
Pg 15



ZIPPY BLACK  
804 66641  
Pg 15



DEFENDER ZIP  
804 80851  
Pg 17

## LACE UP BOOTS



LONGREACH SC WHEAT  
706 83968  
Pg 11



LONGREACH SC BLACK  
705 63979  
Pg 11



SATURN BLACK  
705 60510  
Pg 15



TITAN WHEAT  
706 80510  
Pg 15



NEPTUNE BLACK  
715 60511  
Pg 15



FURY  
851 62687  
Pg 21

## SAFETY JOGGER

## ELASTIC SIDED BOOTS



TREKKER SC  
756 44987  
Pg 11



MERCURY  
703 80514  
Pg 15



HERCULES BLACK  
705 60514  
Pg 15



JOBMATE  
805 00605  
Pg 23



BUSHMAN  
805 44405  
Pg 23



HERCULES WHITE  
805 11514  
Pg 15

## PVC SAFETY GUMBOOTS



UTILITY  
892 69092  
Pg 28



UTILITY  
892 65190  
Pg 28



UTILITY  
892 11090  
Pg 28



SAFEMATE  
892 62390  
Pg 28



JOBMASTER III  
892 22292  
Pg 28



JOBMASTER II  
892 73095  
Pg 28



JOBMASTER II  
892 10095  
Pg 28



JOBMASTER II  
892 75192  
Pg 28



JOBMASTER III  
892 62290  
Pg 28



JOBMASTER PU  
892 65020  
Pg 28



JOBMASTER PU  
892 12021  
Pg 28

## PU SAFETY GUMBOOTS

## PVC NON SAFETY GUMBOOTS



UTILITY  
892 11080  
Pg 29



UTILITY  
892 66380  
Pg 29



JOBMASTER II  
892 73180  
Pg 29



JOBMASTER II  
892 13180  
Pg 29



JOBMASTER III  
892 67280  
Pg 29



HANDYMAN  
892 60079  
Pg 29



















HANDYMAN  
892 60069  
Pg 29

## INDUSTRIAL SIZING CHART

MENS UK/AUS SIZE	2	3	4	5	6	6½	7	8	9	9½	10	11	12	13	14	15
MENS US SIZE	2	3	4	5	6	7	7½	8-8½	9	10	11	12	13	14	15	16
EUROPEAN SIZE	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
WOMENS UK/AUS SIZE	4	5	6	7	8	8½	9	10	11	11½	12	13	14	15	16	17
WOMENS US SIZE	4	5	6	7	8	8½	9	10	11	11½	12	13	14	15	16	17

Bata Industrials half sizes are the same length as full sizes but offer a wider fit for a broader foot.

# FIND YOUR BOOT

BOOT	PAGE	PROTECTION FEATURES										SOLE		UPPER FEATURES					
<div><div></div></div>																			
HELIX COLLECTION																			
Horizon	11	•					•	•			•	•	•	•	•				
Longreach CT Zip	11			•		•	•	•			•	•	•	•	•	•	•		
Longreach	11	•					•	•			•		•	•	•				
Trekker	11	•					•	•			•		•	•	•				
NATURALS COLLECTION																			
Zippy	15	•						•		•		•				•			
Titan	15	•						•		•						•			
Saturn	15	•						•		•						•			
Neptune	15	•						•		•						•			
Mercury	15	•						•		•						•			
Hercules Black	15	•						•		•						•			
Hercules White	15	•						•		•						•			
Defender Zip	17	•						•			•	•				•			
LADIES COLLECTION																			
Dakota	19	•					•	•			•	•		•	•				
SPORTMATES COLLECTION																			
Fury	21		•				•		•		•						•		
MATES COLLECTION																			
Jobmate	23	•						•		•							•		
Bushman	23							•	•	•							•		
PVC SAFETY GUMBOOT COLLECTION																			
Utility 89211090	28	•					•						•	•	•				
Utility 89265190	28	•					•						•	•	•				
Utility 89269092	28	•		•			•						•	•	•				
Safemate	28	•					•						•	•	•				
Jobmaster 2	28	•					•						•	•	•				
Jobmaster 3	28	•					•						•	•	•				
Jobmaster 3 89222292	28	•		•			•						•	•	•				
Jobmaster PU 89265020	28	•					•			•			•	•	•				
Jobmaster PU 89212021	28	•					•			•			•	•	•				
PVC NON-SAFETY GUMBOOT COLLECTION																			
Utility	29								•				•	•	•	•	•		
Jobmaster 2	29								•				•	•	•	•	•		
Jobmaster 3	29								•				•	•	•	•	•		
Handyman	29								•				•	•	•	•	•		

# THE SAFETY STANDARD

If a boot carries a safety standard label, this indicates the following; the product meets the requirements of Australian Regulation regarding personal protective equipment. The safety standard AS 2210 consists of two parts, The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the boot.

EXPLANATION OF THE SYMBOLS

- SB

Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
- S1

As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel oil
- S1P

As S1 plus anti penetration resistant insert
- S2

As S1 plus water resistance and water absorption of upper material
- S3

As S2 plus anti penetration resistant insert and cleated outsole
- S4

All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel oil
- S5

As S4 plus anti penetration resistant insert and cleated outsole

Additional requirements for special applications with specific marks:

P	Penetration resistance	HI	Insulation against heat	HRO	Heat Resistant Outsole
C	Conductive	CI	Insulation against cold	SBH	Hybrid footwear
A	Antistatic	CR	Cut resistant footwear	ESD	Electrostatic discharge
E	Energy absorption	AN	Ankle protection	SRA/	Slip resistance
I	Insulating footwear	WR	Water resistant footwear	SRB/SRC	
M	Metatarsal protection 100 J impact energy	WRU	Water resistant upper		
		FRU	Flame resistant upper		

**CAREFULLY READ THESE INSTRUCTIONS BEFORE USING THIS PRODUCT:** This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

**PERFORMANCE AND LIMITATIONS OF USE** – These products have been tested in accordance with AS 2210.3:2019 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

**FITTING, SIZING** – To put on and take off shoes or boots, always fully undo the fastening systems. Only wear footwear of a suitable size. Shoes that are either too loose or too tight will restrict movement and will not provide the optimum level of protection. The shoe size is always clearly marked on our shoes.

**COMPATIBILITY** – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

**SOCKS & COMFORT** – Wear Bata Industrials socks, change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Use soap sparingly. Change shoes regularly: leather is a natural product and should be allowed to rest.

Check [www.bataindustrials.com.au](http://www.bataindustrials.com.au) to contact our shoe advisor or to view all the standards that apply on each of our shoes. Risk analysis is always the responsibility of the prevention advisor. The prevention advisor, in consultation with the hierarchal line, prepares the advice whereby the employer undertakes the necessary actions.



**SERIOUSLY.**

**BATA INDUSTRIALS FOOTWEAR**

1158 Nepean Hwy • Mornington  
Victoria • 3931 • Australia

Toll Free: **1800 644 297**

Fax: **(03) 5976 2279**

Email: **[au.customer.service@batashoes.net](mailto:au.customer.service@batashoes.net)**

**[www.bataindustrials.com.au](http://www.bataindustrials.com.au)**

 **[Facebook.com/BataIndustrialsAustralia](https://www.facebook.com/BataIndustrialsAustralia)**